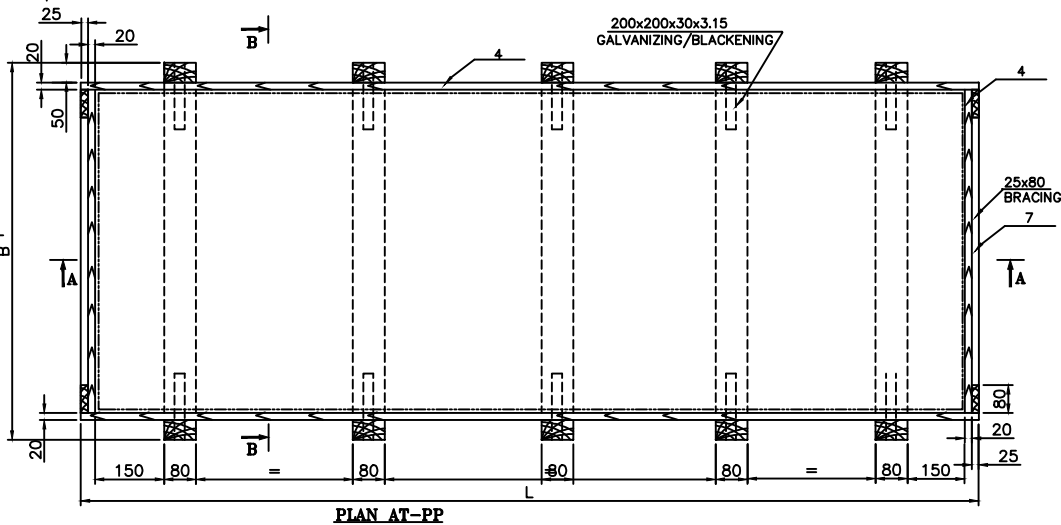
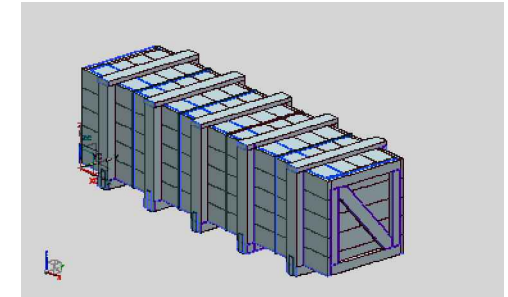
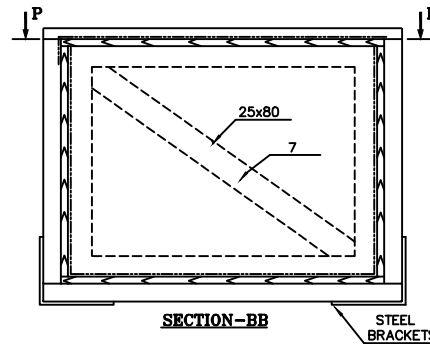
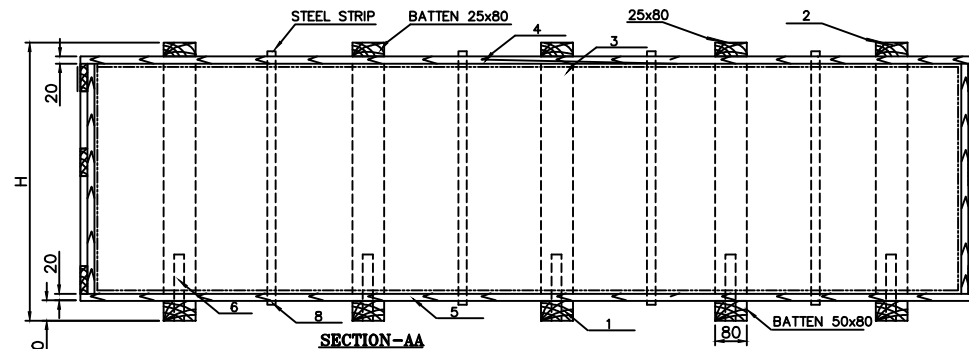


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 2 - CPDC-040
SHT. OF

NOTE FOR INDIGENOUS PAKCING CASES:

1. OUT SIDE DIMENSIONS LxBxH ARE TOBE MAINTAINED CORRECTLY.
2. BOTTOM PLANKS/RUNNERS SHALL BE AS PER SPEC HY 51463 (NEEM, MADDI & ASSAM PINE ALSO CAN BE USED). SPEC AA51401 CAN BE USED FOR SIDE & TOP PLANKES ONLY AND NOT FOR BOTTOM PLANKS/RUNNERS
3. PACKING CASE TO BE LINED WITH HESSIAN BITUMEN KRAFT PAPER LDPE 100 GSM AT SIDES, BOTTOM INSIDE AND TOP. OUTSIDE TOP IS TO BE TURNED 80MM ON SIDES AND FIXED
4. PLANKS 25mm THICK AT BOTTOM AND 20mm AT SIDES AND TOP PLANKS.
5. M.S LIFTING ANGLES TO BE FIXED AT SUITABLE PLACES.
6. TOLERANCE IS OF ± 10 mm ON LENGTH, WIDTH & HEIGHT OF PACKING CASE.
7. TOLERANCE IS ± 3 mm ON THICKNESS OF PLANKS & RUNNERS,
8. GAPS BETWEEN PLANKS SHOULD NOT EXCEED 2MM.

8	STEEL STRIP	0.8mm Thk	As per Box Size
7	BRACING AT EACH ENDS	25 X 80	10
6	GALVANIZING/BLACKENING	200X200X30X3.15	10
5	BOTTOM PLANKS (min 100mm width)	25mm THICK	As per Box Size
4	SIDES & TOP PLANKS(min 100mm width)	20mm THICK	As per Box Size
3	STRUT VERTICAL	50 X 80	10
2	SKIDS TOP	25 X 80	5
1	SKIDS BOTTOM	50 X 80	5

TYPE OF PRODUCT (ABOVE 0.2 Cu.Mtrs TO 1.0 Cu.Mtrs ONLY)
OR
NAME OF CUSTOMER/PROJECT ITEM WEIGHT < 600 KGS

 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD					NAME	SIGN.	DATE	NO.OF VAR.
					MADHU		01.05.13	
					RAGHAV RAM		01.05.13	
					KOUSHIK		01.05.13	
DEPT. CPDC CODE 840	UNTOL. DIMS. GR. ø/M/F		SCALE NTS	WEIGHT (KG) —NA—	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS	
TITLE NAILED CASES MEDIUM VAR:3					CARD CODE	DRAWING NO. 2 - CPDC-040		REV. 00
					SHT. No NO. OF SHT.			

SIGN. AND DATE REF. DRG. NO. SN\30040 COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY